














	<b>ERROR</b>	<b>SYMPTOM</b>	<b>CAUSE</b>
1	WATER INLET ERROR		<ul style="list-style-type: none"> <li>• Correct water level (246) is not reached within 8 minutes after water is supplied or it does not reach the preset water level within 25 minutes.</li> </ul>
2	IMBALANCE ERROR		<ul style="list-style-type: none"> <li>• The load is too small.</li> <li>• The appliance is tilted.</li> <li>• Laundry is gathered to one side.</li> <li>• Non distributable things are put into the drum.</li> </ul>
3	DRAIN ERROR		<ul style="list-style-type: none"> <li>• Not fully drained within 10 minutes.</li> </ul>
4	OVER FLOW ERROR		<ul style="list-style-type: none"> <li>• Water is overflowing (water level frequency is over 213).</li> <li>※ If  is displayed, the drain pump will operate to drain the water automatically.</li> </ul>
5	PRESSURE SENSOR ERROR		<ul style="list-style-type: none"> <li>• The SENSOR SWITCH ASSEMBLY is out of order.</li> </ul>
6	DOOR OPEN ERROR		<ul style="list-style-type: none"> <li>• Door not all the way closed.</li> <li>• Loose electrical connections at Door switch and PWB Assembly.</li> <li>• The DOOR SWITCH ASSEMBLY is out of order.</li> </ul>
7	HEATING ERROR		<ul style="list-style-type: none"> <li>• The THERMISTOR is out order.</li> </ul>

	ERROR	SYMPTOM	CAUSE
8	OVER CURRENT ERROR		<ul style="list-style-type: none"> <li>• MAIN PWB ASSEMBLY is out of order.</li> <li>• Winding in the STATOR ASSEMBLY is short-circuited.</li> </ul>
9	LOCKED MOTOR ERROR		<ul style="list-style-type: none"> <li>• The connector (3-pin, male, white) in the MOTOR HARNESS is not connected to the connector (3-pin, female, white) of STATOR ASSEMBLY.</li> <li>• The electric contact between the connectors (3-pin, male, white) in the MOTOR HARNESS and 4-pin, female, white connector in the MAIN PWB ASSEMBLY is bad or unstable.</li> <li>• The MOTOR HARNESS between the STATOR ASSEMBLY and MAIN PWB ASSEMBLY is cut (open circuited).</li> <li>• The hall sensor is out of order/defective.</li> </ul>
10	BALL SENSOR ERROR		<ul style="list-style-type: none"> <li>• Loose Ball Sensor Connector.</li> <li>• Ball Sensor is out of order.</li> <li>※ Displayed only when the START/PAUSE button is first pressed in the QC Test Mode.</li> </ul>
11	EEPROM ERROR		<ul style="list-style-type: none"> <li>• EEPROM is out of order.</li> <li>※ Displayed only when the START/PAUSE button is first pressed in the QC Test Mode.</li> </ul>
12	POWER FAILURE		<ul style="list-style-type: none"> <li>• The washer experienced a power failure.</li> </ul>